



## Commercial Wine & Liquor Displays

### Quarter Round Displays



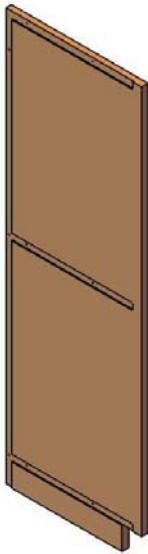
Congratulations! You have purchased a superior commercial wine rack kit. These commercial kits have been specifically designed to properly store and display your wine. Please call toll free 888.812.4427 if you have any questions or problems.

**Tools Required:**

- Philips Head Screw Driver
- Power Drill
- 1/8" Drill Bit
- Counter Sink
- Mallet



Side Panel



Back Panel



Top Panel



Shelf Panel



Bottom Panel  
(top view)



Bottom Panel  
(bottom view)



#8 Square Head  
Screw (1 1/4")



#8 Round Head  
Washer Screw



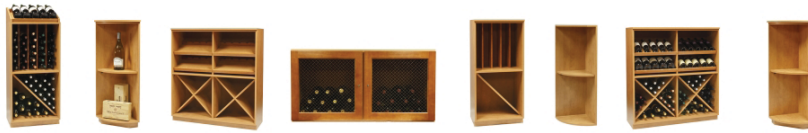
Toe Kick  
(right, middle and left sections)

**Parts**

- (1) Top Panel
- (2) Shelf Panel
- (1) Bottom Panel
- (1) Side Panel
- (1) Back Panel
- (14) #8 x 1 1/4" Square Head Screws
- (1) Right Toe Kick
- (1) Middle Toe Kick
- (1) Left Toe Kick
- (5) #8 x 1 1/4" Round Head Washer Screws

\*\*Please note that on a top cabinet the Side and Back Panel will not have the base indentation. The parts list will exclude the Toe Kick pieces and #8 x 1 1/4" Round Head Washer Screws.

**Parts List**



### Commercial Wine Rack Tips

Do not use a power drill when tightening your CAM fittings, if you do your CAM fitting could break.

Do not over tighten your CAM fittings or the CAM fitting will break.

Before assembling your commercial wine storage unit place a blanket down. You want a clean and scratch free surface during assembly.

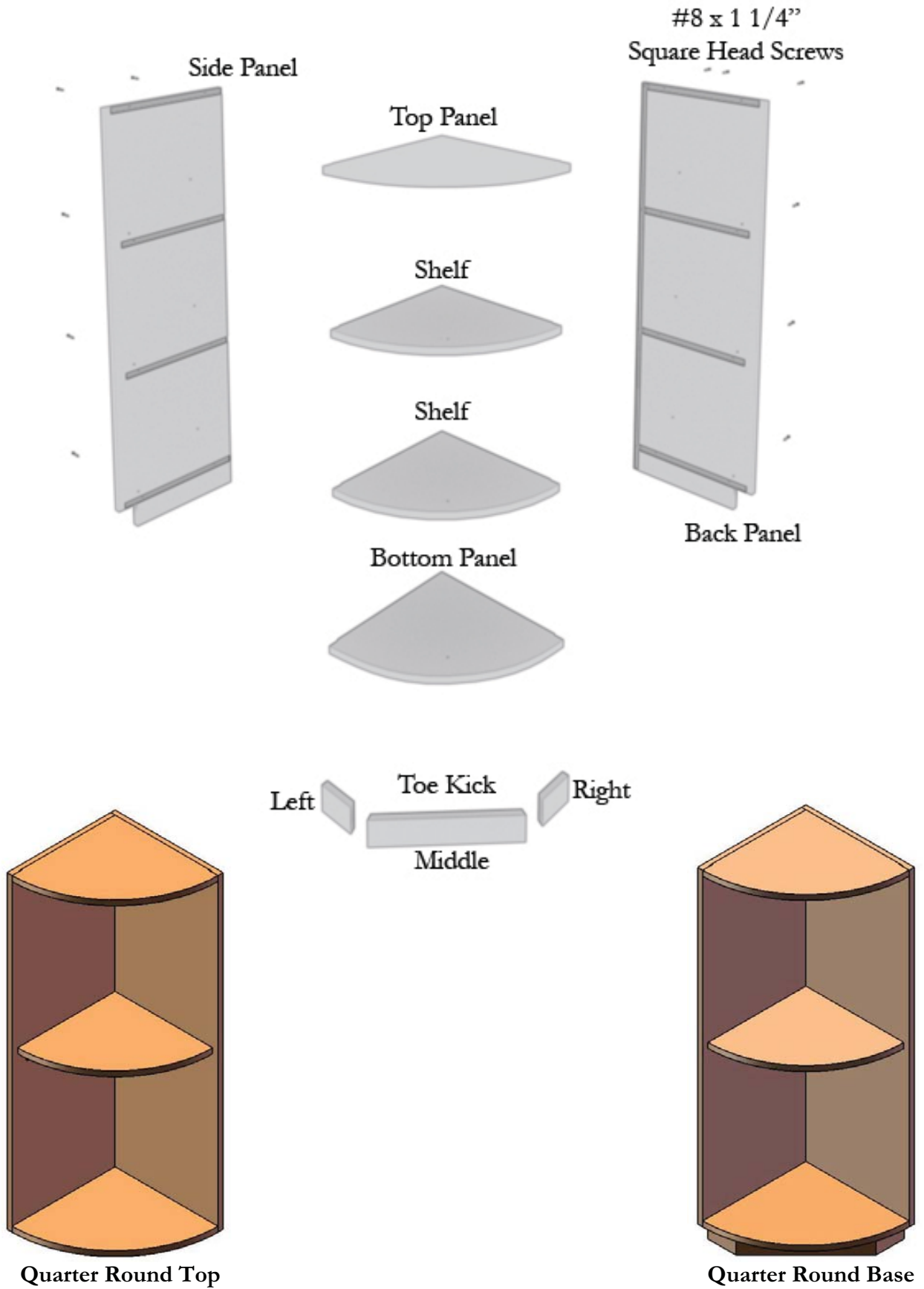
Pre-drill all screw holes with a 1/8" drill bit. This makes it less likely for your wood to split. (The easiest way to do this is to follow the pre-drilled holes provided on certain pieces as your guide.)

If you are assembling a quarter round, **Do Not** pre-drill your screws holes for the toe kick or you might drill through the bottom shelf.

When assembling your case work make sure that all front edges are flush to one another.

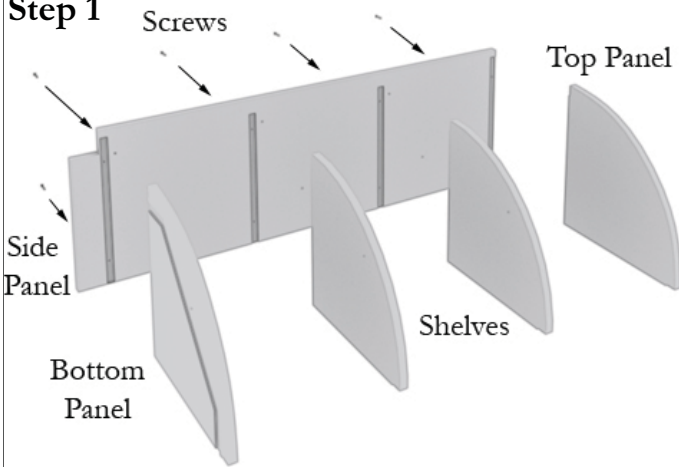
# Exploded View

Note: Exploded view of Quarter Round Base shown. Quarter Round Top is the same except for toe kick assembly.



## Steps to Assembly

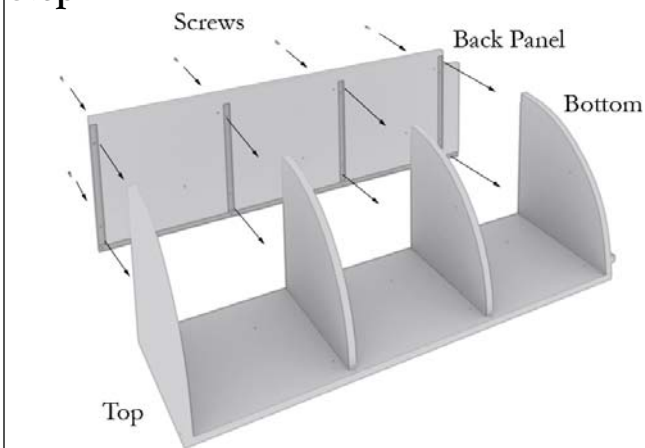
### Step 1



Locate the side, top, shelves and bottom panels. Pre-drill through the side panel into the top, shelves, and bottom panels. Be sure to align them flush with the back of the side panel. Attach using the 1 1/4" screws provided.



### Step 2



Line up the back panel to the top, shelves, and bottom panels. Be sure to fit them into the dados (or grooves) on the back panel. Pre-drill and then attach using the 1 1/4" screws provided. Attach the back panel to the side panel by using the remaining (3) 1 1/4" screws and the pre-drilled holes provided.



**Note: Step 2 is the last step if building a top display. Proceed to Step 3 if building a base display.**

### Step 3



Locate the right, middle and left sections of the toe kick. **Note: Do not pre-drill into the bottom panel. You might create visible holes in your bottom shelf.** Line up each section of the toe kick to the dados (or grooves) on the bottom of the bottom panel; each section should have the pocket holes facing the back corner of the cabinet. Using the 1 1/4" round head washer screws, attach the toe kick sections through the pocket holes provided.



## Optional Tabletops

### Quarter Round Tabletop

\*For base display only

#### Tools Required:

-Power Drill    -1/8" Drill Bit

#### Parts:

(1)Tabletop    (3)#8 x 1 1/4" Square Head Screws



#8 Square Head  
Screw (1 1/4")



Quarter Round Tabletop

### Step 1



Place the tabletop over the Quarter Round. Make sure that the tabletop is flush with both the side and the back before attaching. **(Note: the tabletop hangs 3/4" over the front of the display)** Attach the tabletop by drilling through the inside of the display up into the tabletop using the 1 1/4" square head screws provided.



### Half Round Tabletop

\*For base display only

#### Tools Required:

-Power Drill    -1/8" Drill Bit

#### Parts:

(1)Tabletop    (4)#8 x 1 1/4" Square Head Screws



#8 Square Head  
Screw (1 1/4")



Half Round Tabletop

### Step 1



Place the tabletop over the (2) Quarter Rounds. Make sure that the tabletop is flush with both the sides and the back before attaching. **(Note: the tabletop hangs 3/4" over the front of the display)** Attach the tabletop by drilling through the inside of the display up into the tabletop using the 1 1/4" square head screws provided.





*Additional installation questions?*  
*Contact us:*



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